## Stephen Mock Work Portfolio

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Link to Non-PDF Version with Videos

### **About Me**

- Graduated with Bachelor's and Masters in Mechanical Engineering at Georgia Tech
  - Concentration in Robotics
- Worked at NASA JPL, iRobot, SharkNinja
- Interested in space, consumer products, IoT
  - Enjoy machine design, mechatronics, coding, robotics
- Outside of work
  - Sports, Music, IoT Projects
- Contact Info
  - sjmock99@gmail.com
  - Personal Website









## Skills

### Hardware:

- CAD Design
  - SolidWorks, Creo
    - EPDM
- Prototyping
  - 3D Printing, Laser Cutting
  - Mill, Lathe, etc
  - Soldering
- Controllers / Controls
  - Arduino, ESP32, Teensy
  - Raspberry Pi, Intel NUC
  - PID
  - Robot Kinematics
- Sensors
  - Force Torque (FTS), Thermocouples, IMU, Encoder, Infrared, Ultrasonic, Hall, Humidity/Temperature, Laser Displacement
- Components
  - Stepper Motors, Brushed Motors, Motor Drivers, 8020, Servos, Relays, Power Supplies, Thermal Controllers, various electronics

### Software:

- Programming Languages / Frameworks / OS
  - Python, C/C++ [for Microcontrollers], MATLAB, LabView
    - Basic HTML, CSS, JS, Java
  - ROS1, ROS2, MicroROS
  - Linux (Ubuntu)
- Networking / Protocols
  - Serial Protocols: I2C, SPI, UART
  - MODBUS TCP, TCP/IP, SSH, VISA, SCPI
  - MQTT
- Applications
  - MATLAB, Git, SciKit Learn (Machine Learning), OpenCV, Linux, Jupyter Notebook, Notion, LabView, PlatformIO, VSCode

- NASA JPL Work
  - End Effector Development Testbed (EDT) V&V (Summer 2023)
  - Laser Transform Module for End Effector Development (EDT) Testbed (Summer 2023)
  - <u>Software Development Summary of Work (Fall 2023)</u>
  - End Effector Initial Developmental Testbed (Spring 2020 Summer 2021)
  - Mars Sample Return Handling Concept of Operations (Winter 2021)
  - <u>Robotic Transfer Arm (RTA) Kinematics (Winter 2021)</u>
- School and Personal Projects
  - <u>Chat Controlled Twitch Robot (Winter 2024)</u>
  - Flowers Invention Studio Hackathon Winning Submission: MedMate (Fall 2020)
  - Senior Capstone: EELS Robot Sampling System (Fall 2021)
  - <u>TurtleBot ROS Demonstrations (Spring 2022)</u>

# NASA Jet Propulsion Lab Summary of Work

### **Robotics Mechanical Engineer**

- February 2023 February 2024 Mechanical Engineering Intern/Co-op
- May 2020 August 2021

The decision to implement Mars Sample Return will not be finalized until NASA's completion of the National Environmental Policy Act (NEPA) process. This document is being made available for information purposes only.

### **Overview – CCRS Testbeds roles held by Stephen Mock**



Manufacturing Engineer – Ryan Scherich (0.5) (357A) Thermal Support – Juan Villalvazo (0.25) (353F)



# End Effector Development Testbed (EDT) V&V

Mars Sample Return Mission May 2023 – August 2023

### Preface

### **History**

The End Effector Testbed (EDT) was created as part of the Capture Contain Return System (CCRS) Testbeds team to provide a venue to test prototype CCRS end effectors starting in Summer 2022. The objective of the testbed was to measure force and torque data during insertion for misaligned interfaces. It was a successor to a previous testbed for which the inner hexapod was originally purchased. With increases in load requirements, a larger 8020 structure and linear actuator were implemented for high axial loading and clocking moments. An ExoHex was designed to enable the inner hexapod to still be used for precise positioning, without having to survive high loads. EDT V&V started in May 2023, but was later rescoped in August 2023 to be delivered to the Sample Retrieval Lander (SRL) team in November 2023. As a result, the purpose of the testbed and checkout tests were focused on general functionality rather than CCRS specific implementation. This package highlights the capabilities of EDT, as well as the performed checkouts, and reference information. The checkouts relate to validating the basic functionality of the testbed, particularly for safety purposes.

### JPL Team

- EDT V&V: Stephen Mock (347C)
- EDT Software: Michael Errico (3468)
- EDT Design / Build / History:
  - Vladimir Arutyunov (347R)
  - Stephen Gerdts (347C)
  - Jake Chesin (347B)
  - Heidy Kelman (347A)
- EDT CAD: Heidy Kelman (347A)

### **EDT Overview**



### **EDT Functional Block Diagram**





#### **Configuration File:**

Linear Actuator Feed Command Parameters (position/force limits, speeds)

#### User Inputs:

- Linear Actuator Feed Commands
  - Free-space move
  - Move to contact
  - Move to pre-load
  - Move to no-load
- Hexapod Free-space Position move
  - Hexapod speed

#### **Telemetry:**

- Hexapod
  - Absolute Position (X, Y, Z)
  - Absolute Rotation (XRot, YRot, ZRot)
- FTS
  - Force (Fx, Fy, Fz)
  - Torque (Tx, Ty, Tz)
- Linear Actuator
  - Absolute Position
  - Speed

**E-Stop:** Full system halt with physical E-stop but system continues telemetry reading **Global FTS Limits:** Hard-coded and set on program start, halts system if global limits are exceeded during any operation





### **Operator GUI Screen**



### **Operator GUI Screen cont.**

**Error Tab** 



#### **Instrument Tab**

(08:54:35) Hexapod Error. System Halted

08:55:56

08:55:5

Hexapod

Expe

Velocity (m/s)

Set Velocity

Fx 🔼

Fy 🔼 Fz 📐

Tx Z

Ty 🔼

STOP

Data File

ABORT

Save Data 🗩

C:\Repo\End-Effector-Testbed\Data

Data File Path

Data Filename CCR5\_EDT\_000\_231204T085436\_Idle.csv

Linear Actuator

Velocity Out of Range

/elocity Setpoint (m/s) 0.005 Set Velocity

Store Home Position Recall Home Position

Store Test Position Recall Test Position

Stroke Position (m)

### **Settings Tab**



Velocity Reading (m/s) Move Stop Movement Careful Move Position Out of Range Force-Torque ser Micrometers Bias Tare Taré nent Create Error Unbias Hexapod Linear Commands Actuator Commands

### **Linear Actuator Movement Block Diagrams**



### **Checkout Summary**

#### Basic E-Stop Checkout [10] 🔽

<u>Objective</u>: Verify E-stop capability to stop motion of both the hexapod and linear actuator during operation, yet still maintain connection and FTS recording. Test how system halts are handled and cleared. Additional testing to see how MicroMove responds to an E-stop being pressed.

<u>Result</u>: E-stop halts motion, maintains connection and continues to record FTS data. System halt can be cleared when E-stop is removed. MicroMove will error when E-stop is pressed, and hexapod can be restarted after E-stop is unpressed.

#### Basic Hexapod Movement [06] 🔽

<u>Objective</u>: Move to the maximum 1DoF travel ranges of the hexapod using the testbed coordinate frame. Additionally, test the behavior of the hexapod to stop under global force overload error.

<u>Result</u>: Hexapod moves in accordance with testbed coordinate frame (using vendor provided software) and responds to force overload error in LabView.

#### Basic FTS Checkout [02] 🔽

<u>Objective</u>: Confirm the coordinate system of the FTS for future coordinate transformations.

<u>Result</u>: FTS frame tracks as expected, and coordinate frame change to testbed frame maps correctly



#### ExoHex Misalignment [09]

<u>Objective</u>: Check for potential collisions between ExoHex strut legs and Inner Hexapod top plate during misalignment, and during potential demate motions (simulated by a hexapod shield).

<u>Result</u>: With the tested subset of misalignments (27 tests), no ExoHex struts were close to collisions. This however is only done for a smaller subset of misalignment and should be performed with actual test misalignments.



### **Checkout Summary (continued)**

#### Basic Laser Checkout [03] 🔽

<u>Objective</u>: Understand the capabilities of the laser nest assembly when measuring a static cube moving to different positions. Could potentially be used for future stiffness characterization <u>Result</u>: Lasers measure relative movement accurately, but small errors exist which are likely due to overall misalignment of laser assembly to hexapod.



#### Basic Feed Motion Checkout [05]

<u>Objective</u>: Test main linear actuator movements (freespace move, move to contact, and move to preload, move to no load).

- *Freespace Move*: higher speed movement to bring the linear actuator to a specific position, with very low force threshold.
- *Move to Contact*: Lower speed movement which moves to a force threshold and stops when it is exceeded (no tolerance).
- *Move to Preload*: Lower speed movement which moves to a specific force value with a given +- tolerance. Meant to reach the desired preload given by the test requirements.
- *Move to No Load*: Reverse "Move to Contact", in which the actuator moves away from contact so that Free-space Moves can be commanded.

#### Result:

- Linear actuator program demonstrated its intended use for all four different types of movements through applying a specific preload to an aluminum can.
- Linear actuator triggers halt when overall testbed force thresholds are exceeded, preventing users from inputting new commands.

### **Basic Feed Motion Checkout Results**



Move to Contact to 10N, system stopped at 13.87N



#### Case 3, Test 2

- Move to Contact to 10N, system stopped at 12.75N
- Move to Preload to 25N, system stopped at 27.64N



#### Case 3, Test 3

Move to Contact to 50N, system stopped at 56.70N

#### Notes:

- The system does not halt perfectly as the force build-up ٠ occurs quickly; thus, the system does not stop exactly when the force threshold is crossed.
  - Move to contact speed: 1mm/s ٠
  - Move to preload speeds 0.5mm/s ٠
- There is some compliance in the aluminum can such that ٠ when the linear actuator stops, the force decreases



Move to Contact Demonstration (video)

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## Laser Transform Module for End Effector Development (EDT) Testbed

Mars Sample Return Mission May 2023 – August 2023

### **Testbed Background + Objective**

**Objective:** Characterize stiffness of ExoHex top plate under proof load

- 1. Datum (cube) mounted to top plate is considered rigid with hexapod top plate which will deform under external load
- 2. Lasers points to cube and measure changes in position in free space due to distortions
- 3. Using 7 lasers, perform transform calculation to define full homogenous transform of cube

![](_page_19_Figure_5.jpeg)

### **Coordinate Frame Definition**

![](_page_20_Figure_1.jpeg)

![](_page_20_Figure_2.jpeg)

- Separate CAD model to simulate rotations / translations
- Lasers represented as (very small diameter) extrusions up to surface for ground truth generation from nominal laser positions → SolidWorks sensors
- Laser Frame  $\rightarrow$  Testbed Frame is Ry(-90)\*Rx(90)

### **Implementation Approach**

- Define frames of our 7 lasers such that we can perform the IK (inverse kinematics) to define the full transform of the cube
  - Coordinate system is defined on bottom of 3 planes, where n^ is defined
  - $\alpha$  and  $\beta$  are constants defined to surface of where lasers hit cube face
    - In our case alpha and beta are cube side lengths (4in / 2)
    - <u>Reference</u>

### Setup

- 1) Choose a world coordinate frame (origin frame) for lasers
  - 1) Origin frame set at first laser frame (CS1)
- 2) Create transformations to each of the frames on each of the lasers
  - 1) Z-axis always the pointing towards the cube
  - 2) H\_O1, H\_O2 (ETC)
  - 3) Pure Z-translation in that coordinate frame from each individual sensors
- 3) Solve for transform from laser readings in laser frame on cube using equations from paper for
  - 1) Rotation Matrix
  - 2) Cube Base Centroid Vector
- 4) Perform transformation from world frame to testbed frame

![](_page_21_Picture_17.jpeg)

![](_page_21_Figure_18.jpeg)

### **Main Vector Definition**

![](_page_22_Figure_1.jpeg)

![](_page_22_Figure_2.jpeg)

![](_page_22_Figure_3.jpeg)

Origin Frame (coincident with CS1)

#### Defined in Origin Frame

Vector of Interest: <<u>AC></u> = <OC> - <OA>, <<u>AB></u> = <OB> - <OA>

Where OC > = H03\*P3, OB > = H02\*P2, OA > = H01\*P1where P1, P2, P3 are the magnitude of the laser (in Z axis)

$$\hat{n} = \frac{\vec{AB} \times \vec{AC}}{\|\vec{AB} \times \vec{AC}\|}$$
(3)

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Eigen::Vector3d n = ab.cross(ac).normalized();

#### Defined in Origin Frame

Vector of Interest: <a><br/>
<br/>
<a><br/>
<br/>
<a><br/>
<br/>
<br/

Where <OE> = H05\*P5, <OD> = H04\*P4 and P4, P5 are the magnitude of the laser (in Z axis)

$$\frac{\hat{n} \times \vec{DE}}{\|\hat{n} \times \vec{DE}\|} \cdot \mathscr{O} = \frac{\hat{n} \times \vec{DE}}{\|\hat{n} \times \vec{DE}\|} \cdot D - \alpha \tag{9}$$

- 358 Eigen::Vector3d de = e d;
- Eigen::Vector3d n\_cross\_de = n.cross(de).normalized();

**Defined in Origin Frame** Vector of Interest: <FG> = <OG> - <OF>

Where  $\langle OG \rangle$  = H07\*P7,  $\langle OF \rangle$  = H06\*P6 and P6, P7 are the magnitude of the laser (in Z axis)

$$\frac{\hat{n} \times \vec{FG}}{\|\hat{n} \times \vec{FG}\|} \cdot \mathscr{O} = \frac{\hat{n} \times \vec{FG}}{\|\hat{n} \times \vec{FG}\|} \cdot F - \beta$$
(12)

361 Eigen::Vector3d fg = g - f;

362 Eigen::Vector3d n\_cross\_fg = n.cross(fg).normalized();

### **Ground Truth Test Approach**

![](_page_23_Picture_1.jpeg)

#### Perform 3 types of ground truth tests

- 1. Rotations
- 2. Translations
- 3. Combined
- Using CAD, rotate the cube in a specific order
  - Laser output from CAD informs inverse kinematics and creates ground truths
  - Check rotations by outputting Euler Angles in (ZYX) format
- For tests cases,  $\Delta$  translations and rotations defined at CUBE centroid
  - Cube Base Centroid (centroid of 3 lasers on cube face) may have some "parasitic" translations due to rotation about a different pivot

#### Inputs

- 1. Laser values from CAD
- 2. Rotations (Euler Angles) for comparison
- 3. Position vector between Cube Base Centroid and Origin Frame for comparison

#### Outputs

- 1. Rotations (Euler Angles)
- 2. Position vector between Cube Base Centroid and Origin Frame

#### Compare

- 1. Ground Truth Rotation vs. Inverse Kinematic Rotation solution
- 2. Ground Truth Position vector vs. Inverse Kinematic Position solution

### **Rotation (Orientation) Ground Truth Tests**

![](_page_24_Figure_1.jpeg)

#### Ground Truth Test Cases

Test #	Δ X (mm)	Δ Y (mm)	Δ Z (mm)	Zrot (deg)	Yrot (deg)	Xrot (deg)	IK Rot Match?	IK Pos. Match?
1	0	0	0	0	0	0		
2	0	0	0	1	0	0		
3	0	0	0	0	1	0		
4	0	0	0	0	0	1		
5	0	0	0	1	2	0		
6	0	0	0	1	2	3		
7	0	0	0	-2	-5	3		

![](_page_24_Figure_4.jpeg)

#### **Rotation Test Cases**

- Test individual rotations, as well as rotations in sequence, as well as with either +/signage
- Correctly tracked Euler Angles (for both positive and negative), as well as sequences of Euler Angles
  - Rounded (to the first decimal place) → might be due to sig-figs on laser output from CAD
- When rotating about centroid of cube, the cube base centroid also translates, which was captured in the positional inverse kinematics

### **Translation Ground Truth Tests**

![](_page_25_Figure_1.jpeg)

#### **Ground Truth Test Cases**

Test #	Δ X (mm)	Δ Y (mm)	ΔΖ (mm)	Zrot (deg)	Yrot (deg)	Xrot (deg)	IK Rot. Match ?	IK Pos. Match?
1	0	0	0	0	0	0		
2	+2.5	0	0	0	0	0		
3	-2.5	0	0	0	0	0		
4	0	+2.5	0	0	0	0		
5	0	0	+2.5	0	0	0		
6	+2.5	+1	0	0	0	0		
7	+2.5	0	+1	0	0	0		
8	0	+2.5	+1	0	0	0		
9	+2.5	+1	+5	0	0	0		

![](_page_25_Picture_4.jpeg)

#### **Translation Test Cases**

- Test individual translations, as well as multiple translations, as well as with either +/- signage
- Tests worked in accordance with translations (and had no rotations)
- Rounded (to the first decimal place) → might be due to sig-figs on laser output from CAD

### **Combined Ground Truth Tests**

Test #	Δ X (mm)	Δ Y (mm)	ΔΖ (mm)	Zrot (deg)	Yrot (deg)	Xrot (deg)	IK Rot. Match ?	IK Pos. Match?
1	5	7.5	10	-2	-5	3		
2	-5	-7.5	-10	-2	-5	3		
3	-5	-7.5	-10	2	5	-3		
4	1	3	5	2	0	0		
5	5	3	1	0	3	0		
6	3	2	1	-5	0	0		

### **Ground Truth Test Cases**

![](_page_26_Figure_3.jpeg)

### **Combined Test Cases**

- Test both translations and rotations at centroid of cube
  - Every case works for the inverse kinematics!
- Rounded (to the first decimal place)  $\rightarrow$  might be due to sig-figs on laser output from CAD

## Software Development Summary of Work

Mars Sample Return Mission August 2023 - January 2024

### Capture, Containment, and Return System (CCRS) in ERO Context

![](_page_28_Figure_1.jpeg)

### **CCRS Overview for Testbeds context**

![](_page_29_Figure_1.jpeg)

### **PIT Overview**

PIT: Pickup and Installation Testbed

**Goal**: Test and measure station and tool interactions between CCRS end effector and various interfaces given a specific misalignment in **TVAC** environment

![](_page_30_Figure_3.jpeg)

1.8 m

### **PIT Software Functional Block Diagram**

![](_page_31_Figure_1.jpeg)

## PSU\_MGR: ROS2 Power Supply Package

![](_page_32_Picture_1.jpeg)

### **Keysight Power Supply**

- Objective: Create a CASAH Module that can manage multiple Keysight Power Supplies (PSU) with the core functionality of
  - 1. Initialize PSUs
  - 2. Query and Publish Telemetry
  - 3. Allow operators / other modules to
    - 1. Clear errors
    - 2. Change channel outputs (ON/OFF)
- Intended use was to turn ON/OFF motors for RSCE Rack Sequencing
- Previous scope included error management -> later moved to FP\_MGR

![](_page_33_Figure_9.jpeg)

- Module (CASAH Module): represented by psu\_mgr, manages multiple instances of a Power Supply Class
- Mainframe: Refers to an instance of the Power Supply Class and represents a single mainframe which houses multiple channels
- **Channel:** One of the four smaller power supplies present in a mainframe which have their own voltage, current, power requirements
  - Assumes each frame has four channels some frames have two channels combined have not tested this behavior

![](_page_33_Figure_14.jpeg)

![](_page_33_Picture_15.jpeg)

**PSU Output Channels** 

### **Main Functionality of UPS**

#### Hardware Pre-existing Functionality:

- Over Protection settings to Protect Hardware
  - Channel will stop outputting during Overvoltage (OV) or Overcurrent (OC) event

### **Needed Software Functionality:**

- Turn on/off Power Supply Channels
- Read/Set Voltage Set Points, Current Limit
- Read/Set Overvoltage Set Points
- Read/Set Overcurrent Set Points
- Read Overvoltage Errors
- Read Overcurrent Errors
- Read Voltage Output
- Read Current Output

PSU can be separately programmed via. screen

![](_page_34_Picture_14.jpeg)

Cine	n 4. (Butput	ronage	
	Voltage 🗌	8.000	

### **PSU Voltage Settings**

![](_page_34_Picture_17.jpeg)

PSU Overvoltage Protection Settings

### **Keysight Power Supply Wrapper**

![](_page_35_Figure_1.jpeg)

### • Fault defined as any error on any channel for a single frame

### Communication & API:

- Uses Virtual instrument Software Architecture (VISA) API
  - Can communicate using TCP / USB
    - VISA Layer gives specific "VISA" address to hardware
    - NI-VISA Library
- Commands are sent through Standard Commands for Programmable Instruments (SCPI)
  - EX: OUTP ON, (@2)
    - Set channel 2 OUTPUT to ON
- Used **PyVISA** library -> module written in Python
  - Library supports multithreading
- Index of the array corresponds to channel of mainframe
#### **PSU\_MGR Setup**



## Architecture #1: Asynchronous Control, Multithread

#### **Assumed Requirements:**

- 1. Query / Publish telemetry at specific frequency every time
- 2. Timing of service call timing is not strict; can be performed whenever possible



- Asynchronous control scheme
- Requires multiple communication interfaces with different threads
  - i.e. multiple TCP Clients to the same server (hardware)
- Keysight Power Supply does not support multiple interfaces
  - Tested multiple clients and multithreading
    - Did not work (I/O errors)
  - Vendor claims that the PSU cannot query multiple requests at the same time

### **Architecture #2: Synchronous Control, Single Loop**

#### **Assumed Requirements:**

- 1. Query / Publish telemetry at specific frequency every time
- 2. Timing of service call timing is not strict; can be performed whenever possible



- Synchronous Control Loop
- Only one thread can access hardware at a time
  - risks "overrun" in a single cycle if performing service takes a long time compared to required control loop frequency

### Architecture #3: Asynchronous Control, Single Thread

#### **Assumed Requirements:**

- 1. Query / Publish telemetry at specific frequency is not critical if delayed
- 2. Service calls should be performed when available (even if blocking)



- Asynchronous Control Scheme
  - Only one callback runs and interfaces with hardware at a time
- Assumes that telemetry output can be delayed if service call takes too long
  - Need requirements on control loop frequency
- Chosen architecture since hardware does not support multithreading

### State Machine for Single Power Supply Node



#### **Alternative Architecture**



# THM\_MGR: ROS2 Thermal Controller Package

### **Thermal Manager Objective**

- Objective: Create a CASAH Module that can manage multiple Thermal Controllers the core functionality of:
  - 1. Initializing Controllers
  - 2. Query and Publish Telemetry
  - 3. Allow operators / other modules to
    - 1. Clear errors
    - 2. Change Alarm Set Points
    - 3. Change Heating Control Set Point
- Controllers originally to be used for TVAC Testing [-50C to 70C]
  - Heaters and Thermocouples for closed loop control to set point
  - "Thermal Zones" for Single Redundancy
  - Watlow PM PLUS PID & Integrated Limit Controller, Omega Heaters, Crydom DC Relays



Single Failure -Redundancy

Double Failure -Hardware at Risk



Thermal Zone Concept

### **FlatSat Physical Setup**

\* 120VAC or 24V DC



#### **Main Controller**

- 1. Set Control Set Point to T\_Set\_Point
- Set Alarm 1 Set Points to T\_Alarm\_Low, T\_Alarm\_High
- 3. Heat until T\_Set\_Point [Output 1]

#### Scanner

- Set Alarm 1,2 Set Points to T\_Scanner\_Low, T\_Scanner\_High
- 2. Disable main heaters if **T\_Scanner\_Trip** is reached [Output 2]
- Engage Relay for Backup Heaters if
  T\_Scanner\_Trip is reached [Output 1]

#### **Backup Controller**

- 1. Set Control Set Point to T\_Set\_Point
- 2. Set Alarm 1 Set Points to T\_Alarm\_Low, T\_Alarm\_High
- 3. Heat until T\_Set\_Point [Output 1]

#### Hardware Details

- All heating / alarm control is done by controllers onboard processing
- Controller sends PWM signals to heaters to reach temperature based on TC readings
  - Closed Loop (PID)
- Each controller has **2x** outputs, alarms
- If alarm is triggered, relays enable / disable outputs with latching
- Alarm set points must be set during operation
  - Otherwise, alarm will trip when trying to reach control loop set point



#### Hardware Pre-existing Functionality:

- PID Heating
- Alarm Output Behavior

#### **Needed Software Functionality:**

- Set Control Set Point
- Set Alarm (High / Low)
- Read Temperature
- Read TC Error
- Read Alarm 1,2 State
- Read Heat Power
- Read Alarm 1,2 Set Points (high / low)
- Read Control Set Points

Thermal Controller can be separately programmed via. screen

- Watlow Controllers use MODBUS TCP
  - Write/Read from specific registers (32bit)
  - Using PyModbus library does not support multithreading



**MODBUS Register List** 

#### THM\_MGR Setup



### Architecture #3: Asynchronous Control, Single Thread

Assumed Requirements:

- 1. Query / Publish telemetry at specific frequency is not critical
- 2. Service calls should be performed when available (even if blocking)



- Asynchronous Control Scheme
  - Only one callback interfaces with hardware at a time
- Assumes that telemetry output can be delayed if service call takes too long
  - Need requirements on control loop frequency
- Chosen architecture since PyModbus does not support multithreading

### **State Machine for Thermal Manager**





# hxpd\_mgr

- Performed basic checkouts for **<u>Symétrie</u>** Hexapod
  - Range of Motion
  - Stopping with FTS
- Helped with test procedure / actually interfacing with CASAH operator tools, testbed deployment



# End Effector Initial Developmental Testbed

Mars Sample Return Mission Spring 2020 - Summer 2021

### Disclaimer

- The decision to implement Mars Sample Return will not be finalized until NASA's completion of the National Environmental Policy Act (NEPA) process
- This document is being made available for information purposes only
- The information presented has been approved through export control and has been released to be shown to the public

#### **Mars Sample Return Planning Overview**



Pre-Decisional Information – For Planning and Discussion Purposes Only

### **CCRS Containment Operations**

The CCRS Capture and Containment Module uses an end effector on the Robotic Transfer Arm to perform a series of assembly tasks to contain the OS, assemble the OS into the EEV, and maintain the Earth clean zone



#### Artist's Concept

# **Assembly Operations**

OS = Orbiting Sample PCV = Primary Containment Vessel SCV = Secondary Containment Vessel CAM = Containment Assurance Module EEV = Earth Entry Vehicle



# **The Problem: End Effector Misalignment**

End Effector Misalignment can be due to a variety of issues such as:

- Joint errors (encoder inaccuracy/sensitivity)
- **Kinematic Errors** (model is not 100% true to real geometry)
- Non-kinematic errors (backlash, stiffness, temperature effect)



- Create a platform to test behavior of Robotic Transfer Arm (RTA) end effectors when misalignment is present
  - Not testing static preloading of seals due to higher load requirements
- 2. Test the capability of mechanical alignment strategies (e.g., Christmas Tree Insertion, end effector posts)
- 3. Measure the forces and torques present during docking/insertion procedures



PCV Lid Insertion into OS



## **Testbed Requirements**

#### Load Requirements

Function	Force Required (N)	75% Margined Load Required (N)*	Rationale
CTI Insertion	80	140	Load Estimates calculated and provided
Braze Insertion	80	117	guite similar to those presented in MSL Bit
PCV Grip	200	350	Box and M2020 SHA insertion tests.
PCV Place	200	350	
SCV Lid Grip	200	350	
SCV Lid Place	200	350	
CAM Lid Grip	200	350	
CAM Lid Place	100	175	
ERM Lid Grip	200	350	MSL Bit Box
ERM Lid Place	200	350	M2020 SHA

\* 75% added margin accounts for uncertainty in force required

#### **Displacement Requirements**

Offset	Required	Rationale			
Position (along x-axis)	+/- 10 mm	All of the requirements are based off requirements have ≈200% Margin. Add	the SHA EE Misalig	gnments. Each c nitude of the err	of the following ors are similar to
Position (along y-axis)	+/- 10 mm	those present in t	he MSL Drill and B	it Box Tests	
Angular (about x-axis)	+/- 2.86 deg		Glove		AGTO
Angular (about y-axis)	+/- 2.86 deg		End Effoctor	0-0	
Clocking (about z-axis)	+/- 2.86 deg	EE Misalignment OS Pin Insertion	SHA EE RCCM (M2020)	Drill and Bit Box (MSL)	SCS Bit Exchange (M2020)

## **Testbed Requirements**

#### Stroke Requirements

Function	Stroke Required (mm)	50% Margined Stroke Required (mm)*	Rationale
CTI Insertion	65.8	98.7	Stroke Estimates calculated and provided from current
Braze Insertion	184.6	276.9	CAD models of CCRS Architecture.
PCV Grip	11.3	17.0	
PCV Place	201.6	302.4	
SCV Lid Grip	10.4	15.6	
SCV Lid Place	88.6	132.9	
CAM Lid Grip	19.5	29.3	
CAM Lid Place	133.5	200.3	
ERM Lid Grip	10.4	15.6	
ERM Lid Place	17.6	26.4	

\* 50% added margin accounts for uncertainty in stroke required

## **Testbed Requirements**

Functional requirements the testbed:

- **Apply Force**
- Provide Motion (6-DoF)
  - Provide Initial Alignment Error

Tilt

γ

- Lateral
- Angular
- Clocking
- Measure Forces (6-DoF)

These requirements can be met using:

- Stewart Platform
- Linear Actuator
- 6-Axis Force Torque Sensor



# **Previous Flight Project Testbeds**

#### MSL Bit Exchange Development Test (2008)





1

#### IFACT: Insertion Force & Alignment Characterization Testbed





#### M2020 Tube Retainer Performance Characterization Testing (2020)



#### M2020 SHA Insertion/Misalignment Testing (2017)



6 Axis Force/Torque Sensor (FTS)



# **Testbed Configuration**



\*These pieces are still in development, not final models

# **Test Bed Dimensions**



### **Additional Photos**



### **Testbed Operational Concept**



1. Calibrate and align hexapod to end effector

2. Move the hexapod in 5 DoF (lateral, angular, clocking) to create misalignment



3. Move Linear Actuator down vertically, begin docking until

- Load reached (350N)
- Switches Triggered
- Timeout

Record FTS Data and reset alignment

### **Real Life Photos/Demonstration**

# Mars Sample Return Handling Concept of Operations

Mars Sample Return Mission Winter 2021

### **Disassembly Components**





### **Tube Disassembly Tools**



# <sup>72</sup>Gas Puncture Trade Space

Process	Vibration	Chip/Dust Production	Potential Loss of Gas	Tube Deformation	Sample Composition Affected	Introducing Contaminant	Complexity	Overall Risk
Center Punch with Arbor Press	Medium	Low	Low	Low	No	Low	Low	Medium
Center Punch with Jackscrew	Low	Low	Low	Low	No	Low	Low	Low
Standard Drill Bit	High	High	Medium	Medium	Low	Low	Low	High
Step Bit	Medium	Medium	Medium	Medium	Low	Low	Low	Medium
Rotary Cutting Disc	High	High	Medium	Low	Medium	Low	Low	High
Slide Hammer	High	Medium	Low	Medium	Medium	Low	Low	Medium
Laser Cutter	Low	Low	High	Low	High	High	High	High
Melting and Inserting Tool	No	No	Low	High	Very High	No	High	High

Suggestion: Using a center punch with a jackscrew to create a slow and continuous pressing motion. Small hole the size of tool tip will be created with little chip production for gas extraction

Testing has proven the capability of this tool with arbor press but jackscrew design has not been tested
# Robotic Transfer Arm (RTA) Kinematics

Mars Sample Return Mission Winter 2021

## **RTA Kinematics Simulation**

Animation (1 for true, 0 for	
false)	
1	
Plot Joint Data Overtime? (1 for true, 0 for false)	
0	
Plot Margin Table? (1 for true, 0 for false)	
0	
Plot Lid/Arm Clearances? (1 for true, 0 for false)	
1	
Step Size	
2	
ОК	Cancel

### **Program Features**

- Forward and Inverse Kinematic simulation of 3DoF Planar RTA
- Specific poses, linear path planning, step size, animation, elbow transitions
- Calculates joint torques
  - Assuming arm moves slowly; static analysis
- Clearance checks with NTE Volumes
- Optimizing script to decrease link length and decrease joint torque
  - Parameter Search

Animation (1 for true, 0 for false)		i	Clearances for	All Movement	s
1	6	00			
Plot Joint Data Overtime? (1 for true, 0 for false)	5	00 -			
0	3			U 4	
Plot Margin Table? (1 for true, 0 for false)	Ê <sup>2</sup>	00 -			
0	Ē_ 1 ≻	00			
Plot Lid/Arm Clearances? (1 for true, 0 for false)		0			
1	-1				
Step Size					
2	-3			1	ų,
OK Cancel		-400	-200 0 X (n	200 nm)	400

#### **Arm Frames**



## **MATLAB** Joint Optimization

- Created a cost function that seeks to minimize total link length, and ultimately find the lowest torque generated
- Brute force, optimization

**INPUTS:** Length of Link 1, Link 2, Link 3 as well as Joint 1 X,Y position **OUTPUTS:** Configuration with lowest total torque

#### PSUEDO CODE For Link1 Length Bounds: For Link2 Length Bounds: For J1 X position Bounds: For J1 Y Position Bounds: if: iterations L1, L2, L3, X1, Y1 can meet the main kinematic frames, store this combination and the sum of link lengths

else: record the combination and move onto next iteration

 $\rightarrow$  For solutions that close, choose lowest torque out of the available results

**Results:** 

- Took a day to run (using multithreading) but ultimately worked!
- Optimized link lengths informed 3D printed RTA design

# Chat Controlled Twitch Robot

Personal Project Winter 2024



# Objective

#### Background:

- In 2014, Twitch Plays Pokemon was a popular streaming channel where users completed the game through Twitch Chat commands
- My personal objective was to create a robot that streams itself and is remotely controllable through Twitch Chat

#### **Requirements:**

- Fully autonomous (stand-alone system)
- 2DoF camera control (pan/tilt)
- Chat integration
- Permanently streaming

#### **Technologies Used:**

- ROS2
- MicroROS
- Teensy / Raspberry Pi / Servos
- Arduino C/C++
- Networking (UART, SSH)
- OpenCV, Video4Linux (V4L)
- Linux (Ubuntu)



Twitch Robot Setup



Twitch Plays Pokemon



Live Twitch Stream

Twitch Stream Link

<u>Twitch Robot</u> <u>Demonstration</u>

# **Mechanical Design**

- Simple Pan-Tilt Camera Design
  - SG90 Servos use 5V from Raspberry Pi (convenience)
- 2 Degrees of Freedom (Pan, Tilt) that go from 0-180deg
- Camera works with Raspberry Pi by using Video4Linux (V4L) drivers / ROS2 package sourced from online





Servo 1 Axis



Servo 2 Axis

### **Axis Orientation**



- Objective is to map the coordinates that the viewer sees, to the actual coordinates of the servo motors
- Makes for intuitive user experience as a centered position is [0,0]



## **High Level CONOPS**





Start: Servo 1 Pos =  $130^{\circ}$ 

4. Command is sent to servo via. Teensy

5. Servo moves to new position

Chat message sent

Servo 1 to 90 degrees!

ckodocko: !move\_servo 1 90

smockodockoiot: Robot Motion is complete.



Movement from 130° to 90°

6. Teensy reports motion is complete



End: Servo 1 Pos = 90°

7. Chat bot is open to new commands

#### Position Updated



8. Camera image to stream is updated (delay exists)



## **ROS Architecture**

Shared variables accessed through mutex lock



#### Summary

- Twitch Bot is currently working as expected and is accessible on <u>Twitch</u>!
- Has been tested to run for a week straight without any disruptions or network drops
- Latency mainly depends on user's internet speed (Twitch App works best)

#### **Potential Improvements:**

- Improve internet connection for higher quality upload speeds on Raspberry Pi
- Add additional commands to move to specific waypoints (i.e. !kitchen, !couch)
- Improve clarity of command arguments (add diagrams to the stream)
- Improve mechanical setup (higher quality servos)

# MedMate

Personal Project Flowers IoT Hackathon Winning Submission Fall 2020

## **MedMate Description**

**Flower Invention Studio IoT Hackathon Objective:** Design a custom IoT Prototype within two weeks to solve a home automation task

#### Solution:

- MedMate, a device that helps patients and caretakers monitor medicine intake Two Forms: pill bottle monitor and a pill dispenser
- MedMate tracks:
  - 1. when a user should take their prescription
  - 2. senses when a user has taken their medicine, and then
  - 3. logs this information in a database that is presented on a webpage
- Winning submission for Flowers Invention Studio IoT Hackathon
  - Worked with one other partner who focused primarily on web development
  - I designed the product, state machines, device code
  - Completed remotely!

References

- <u>Hackathon Submission Link</u> (with video)
- <u>GitHub Link</u>



Pill Bottle Monitor

**Pill Dispenser** 

# <u>MedMate</u> <u>demonstration Video</u>

## Hardware/Software Used

#### **Tools Used:**

- Ender3 Printer (personal printer)
- Solder

#### Software Used:

- Arduino C (C/C++)
- Eclipse Paho MQTT Python client (Python)
- Cloud Firestore (Google Firebase)
- React (JS)

#### **Protocols:**

- MQTT (Message Queuing Telemetry Transport)
- I2C (Inter-Integrated Circuit)

Hardware	Images		
ESP32 IoT Microcontroller			
VCNL4010 Proximity Sensor			
DRV5053 Analog-Bipolar Hall Effect Sensor			
Tower Pro SG90			
5V Power Supply	<b>Walkinks</b>		
Breadboard, 220 Ohm Resistors, Multicolor LED			

# **Project Motivation**

#### Motivation: Help my Dad and caregiver track medications by:

- reminding patients to take medicine
- allow caregiver to monitor intake history

#### **Design Philosophy:**

- 1. Low profile
- 2. Cheap
- 3. Simple hardware
- 4. Simple user interface
- 5. Interfaces with any standard pill bottle

ESP32 was our chosen controller because it is configurable with the Arduino client and has full IoT functionality. The chosen network protocol was MQTT, as it is designed for simple communication between a controller and host server.

## MedMate Pill Bottle Monitor Storyboard



# Final Prototype (Pill Bottle Monitor)

- Uses Proximity Sensor to sense pill bottle presence
- Added LED for debugging/clarity
- Fits common pill bottle diameters



# Final Prototype (Pill Dispenser)

- Actuates using servo and rotating cam to release pills at medication time
  - Controls how much medicine the user can take.
- Still uses proximity sensor to detect if pill has been taken
- Can be part of a larger assembly designed for demonstration purposes



#### MedMate Pill Bottle Monitor State Machine



# Exobiology Extant Life Surveyor Robot Sampling System

Senior Capstone – JPL Fall 2021

## **Background & Problem Statement**

- Exobiology Extant Life Surveyor (EELS)
  - Bio-inspired snake-like robot
  - Traverse Enceladus' icy ocean-world terrain to search for life
- Front nose segment must be designed to:
  - Collect sub-glacial liquid samples
  - Gather environmental data
  - Travel over icy terrain and underwater
- Impact
  - Understand factors contributing to melting glacial icecaps
  - Explore glacial moulins and crevices traditionally inaccessible to humans
  - Determine conditions required to sustain life

**Personal Contributions:** Project Management, Mechatronics / Code Design, Literature Research





# **System Requirements**



# Fits within Ø12cm X 50cm cylinder

- EELS System Integration
- Withstands icy environmental conditions
  - -20 to 20°C
  - 0 to 150psi
  - 0 to 2m/s flow

 Withstands traversal through environment -iquid Sampling System

 Acquires 2 separate 1L samples of liquid

- Sterilizable collection system
- Easily removable liquid samples
- Fill at rate of 0.5L/min



Sensor Data Collection

Gather pressure, temperature, aquatic chemistry, and imagery data

- 0°C minimum sensor operating temperature
- -20°C minimum sensor storage temperature

### **Preliminary Sketches & CAD**

- Initial ideation created an outline of the system shape and major mechanical components
- Both vacuum and pump-based designs were considered





# Final Design and Prototype

#### **Mechanical: Overview**



## **Mechanical: Liquid Collection**



# **Electrical Overview**



- Flow sensor to detect when bag is full
- Humidity sensor to detect leaks as small as 5mL
- Two solenoid valves to control the filling of bags separately

## **Software Overview**



#### **Final Prototype**



# **Final Prototype Video**



Fill Time: 2min 15s (135s)

### **Humidity Sensor Testing**

- Conducted test trials with previous prototype to determine humidity sensor effectiveness in determining leaks
- Performed ambient, filling, and leak tests
- Rate of change of humidity can be used to determine if leaks occur



## Conclusion

#### **Future Work**

- More refined prototype rated for Antarctic conditions
- Test while submerged underwater
  - Fit electronics into sampling system
  - Create custom PCB and choose a lower profile microcontroller
- Implement full system control using flow meter and humidity sensors
- Internal air pressurization

#### Impact

- Aid in ongoing efforts to understand melting glacial icecaps and inaccessible glacier moulins
- Provide data of the subglacial environment to determine conditions suitable to sustain life
## **TurtleBot ROS Demonstrations**

Coursework Spring 2022

#### **OpenCV Object Following with PID**

- Robot to follow a specific object in space while maintaining object in center and at correct distance
  - Used LIDAR to determine distance to object, PID to maintain relative distance/angle
  - Used OpenCV to track object and maintain a specific orientation



### **Robot Navigation with Odometry/Lidar**

- Using robots onboard odometry and dead reckoning to navigate to various waypoints while avoiding random obstacles
  - Writing and subscribing to odometry nodes, robot kinematics
  - Filtering noisy lidar data
  - Obstacle detection with avoidance routine, while maintaining knowledge of position



#### **Final Project: Sign Classification and Navigation to Goal**

- Robot classifies 6 different signs to navigate towards an end goal
  - Used state machine to control robot behavior
    - Implemented behaviors if sign is not correctly classified or if robot is stuck
  - Trained and used KNN ML model to classify signs with image processing
  - LiDAR, filtering, odometry, PID, ROS, image processing, classification



# Additional 3D Printed Projects



#### **3D Printed Gearbox**

- 9:1 Gear Ratio with 3D Printed Gears and COTS Bearings
- Demonstration of gear feasibility and design with 3D Printed parts
  - Skeleton Modeling



